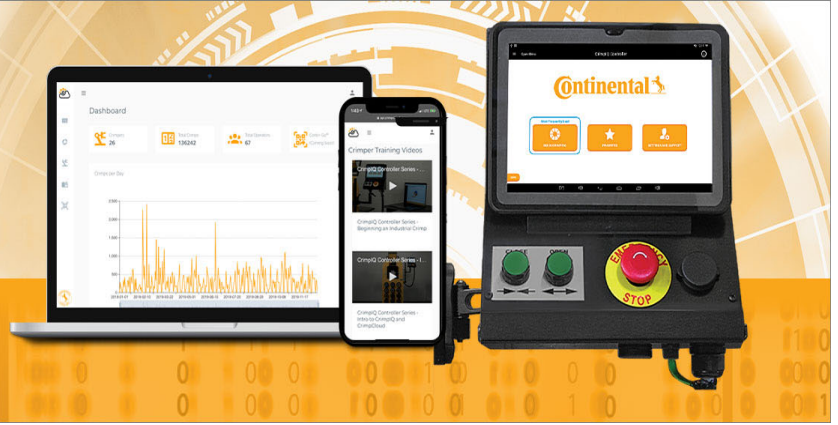




# Hydraulic Crimp Specifications Manual

June 2024



Ref.: PN\_HYD\_24002

## Product Notice: Summary of Hydraulic Crimp Specifications updates (V.48)

Fairlawn, 24.07.2024

We are pleased to share our latest Hydraulic Crimp Specifications – Version 48. Notable changes include our new product launch of the XCP5 braided hose family, XCP4-16-line addition, large bore low temp LR16SC, XR18-08-line addition, and smart service crimper PC160i! Complete pdf chart will be available to download as well at [www.ContiFluidSolutions.com](http://www.ContiFluidSolutions.com) Automatic updates for all Wi-fi connected CrimpIQ crimpers will occur once version 48 has been uploaded and tested. Shortly to follow, updates to C-IQ will also take place on your mobile device. Detailed revisions are outlined below.

- Removal LR16SC-08 4500 PSI WP
- Add SG Fittings to SR12-24 & -32
- SR1SN-03 change crimp OD from .563” to 0.568”
- Add LR16SC-20, -24, & -32
- Add XR18-08 to thermoplastic line
- Add XCP5-04, -06, & -08 | Add XCP4-16
- Add PC160i crimper to applicable specs

As always, it’s critical to have the most up-to-date version of our crimp specs to insure accurate crimps and overall operator safety. Please take a moment to update all your records whether digitally or hardcopy retained. Detailed instructions on updating CrimpIQ tablets on your crimper are included in the document: [CrimpIQ Specifications Update Guide](#)

If you have any questions or need further information, please do not hesitate to contact our customer support team. We are here to assist you with any inquiries and provide additional details as needed.

**SR1SN**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>UCF6-03</b> (Uni-Crimp Female)	3/16	0.775	Non-Skive	Full	0.567	14.40	PC150	12 Black	2.4
							PC150H	12 Black	2.4
							PC150HD	12 Black	2.4
							PC200/PC200M/PC440/PC600/PC1000/PC1200	12 Black	2.4
							PC100	12 Black	2.4
							PC125/PC125RCD	12 Black	2.4
							PC160i	12 Black	2.4
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.90	PC125/PC125RCD/PC120	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	.9
							PC150HD	16 Blue	.9
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.9
							PC125PS	16.51 mm/.650 in Blue	# of Holes in Spacer: 1
							PC100	16 Blue	.9
<b>B2-***-05**</b> (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.780	19.80	PC125/PC125RCD/PC120	19 Green	.8
							PC150	19 Green	.8
							PC150H	19 Green	.8
							PC150HD	19 Green	.8
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	.8
							PC100	19 Green	.8
							PC160i	19 Green	.8
<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC125PS	19.40 mm/.785 in Green	# of Holes in Spacer: 2
							PC100	19 Green	1.6
<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.70	PC125/PC125RCD/PC120	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	.7
							PC150HD	23 Yellow	.7
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	.7
							PC125PS	23.62 mm/.930 in Yellow	No Spacer
							PC100	23 Yellow	.7
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC125PS	28.45 mm/1.120 in Brown	No Spacer
							PC100	27 Brown	1.5
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 0
							PC100	31 Silver	1.3
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.2
							PC125PS	42.67 mm/1.680 in Orange	# of Holes in Spacer: 0
							PC100	43L Red	.2
							PC120	37 Black	6.2
<b>S4/B2-***-20**</b> (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.60	PC125/PC125RCD	41 Orange	2.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.2
							PC125PS	41 Orange	2.2
							PC100	43L Red	.2
<b>B2SC-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.228	56.60	PC125/PC125RCD	41 Orange	2.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.2
							PC100	41 Orange	2.2
							PC160i	41 Orange	2.2
<b>S4/B2-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.232	56.70	PC150	50 Black <sup>1</sup>	.6
							PC150H	50 Black	.6
							PC150HD	50 Black	.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	50 Black	.6
							PC125/PC125RCD	50 Black <sup>2</sup>	.6
							PC160i	50 Black	.6
							PC150	56 Black	.6
<b>S4/B2-***-32**</b> (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.764	70.20	PC150	56 Black	.7
							PC150H	56 Black	.7
							PC150HD	56 Black	.7
							PC200/PC200M/PC440/PC600/PC1000/PC1200	56 Black	.7
							PC160i	56 Black	.7
							PC100	69 Pink	1.2
							PC160i	69 WB	C-Iq Controller

1: 45 & 90 Degree elbows require spacer kit #20244965  
 2: 45 Degree elbows require spacer kit #20287002.

Please visit [contfluidsolutions.com](http://contfluidsolutions.com) for updated crimp specifications. Version V48.

# DR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.685	17.40	PC125/PC125RCD/PC120	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	1.4
							PC150HD	16 Blue	1.4
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	1.4
							PC100	16 Blue	1.4
							PC160i	16 Blue	1.4
<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC100	19 Green	1.6
							PC160i	19 Green	1.6
<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.917	23.30	PC125/PC125RCD/PC120	23 Yellow	.3
							PC150	23 Yellow	.3
							PC150H	23 Yellow	.3
							PC150HD	23 Yellow	.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	.3
							PC100	23 Yellow	.3
							PC160i	23 Yellow	.3
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC100	27 Brown	1.5
							PC160i	27 Brown	1.5
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC100	31 Silver	1.3
							PC160i	31 Silver	1.3
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.2
							PC100	43L Red	.2
							PC120	37 Black	6.2
							PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC160i	41 Orange	2.2
<b>S4/B2-***-20**</b> (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.60	PC150	50 Black <sup>1</sup>	.6
							PC150H	50 Black	.6
							PC150HD	50 Black	.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	50 Black	.6
							PC125/PC125RCD	50 Black <sup>2</sup>	.6
							PC160i	50 Black	.6
<b>S4/B2-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.264	57.50	PC150	56 Black	1.5
							PC150H	56 Black	1.5
							PC150HD	56 Black	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	56 Black	1.5
							PC160i	56 Black	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	69 Pink	1.2
PC160i	69 WB	C-Iq Controller							

1: 45 & 90 Degree elbows require spacer kit #20244965

2: 45 Degree elbows require spacer kit #20287002.

Please visit [contfluidsolutions.com](http://contfluidsolutions.com) for updated crimp specifications. Version V48.

**SR2SN**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>UCF6-03</b> (Uni-Crimp Female)	3/16	0.775	Non-Skive	Full	0.606	15.40	PC150	14 Red	1.4
							PC150H	14 Red	1.4
							PC150HD	14 Red	1.4
							PC200/PC200M/PC440/PC600/PC1000/PC1200	14 Red	1.4
							PC100	14 Red	1.4
							PC125/PC125RCD	14 Red	1.4
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC160i	14 Red	1.4
							PC125/PC125RCD/PC120	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	1.7
							PC150HD	16 Blue	1.7
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	1.7
<b>B2-***-05**</b> (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.819	20.80	PC125PS	16.51 mm/650 in Blue	# of Holes in Spacer: 4
							PC100	16 Blue	1.7
							PC160i	16 Blue	1.7
							PC125/PC125RCD/PC120	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	1.8
<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC150HD	19 Green	1.8
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.8
							PC100	19 Green	1.8
							PC160i	19 Green	1.8
							PC125/PC125RCD/PC120	19 Green	2.5
							PC150	19 Green	2.5
<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.969	24.60	PC150H	19 Green	2.5
							PC150HD	19 Green	2.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	2.5
							PC125PS	19.40 mm/785 in Green	# of Holes in Spacer: 5
							PC100	19 Green	2.5
							PC160i	19 Green	2.5
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.138	28.90	PC125/PC125RCD/PC120	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	1.6
							PC150HD	23 Yellow	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.6
							PC125PS	23.62 mm/930 in Yellow	# of Holes in Spacer: 3
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.20	PC100	23 Yellow	1.6
							PC160i	23 Yellow	1.6
							PC125/PC125RCD/PC120	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	1.9
							PC150HD	27 Brown	1.9
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.10	PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.9
							PC125PS	28.45 mm/1.120 in Brown	# of Holes in Spacer: 0
							PC100	27 Brown	1.9
							PC160i	27 Brown	1.9
							PC125/PC125RCD/PC120	31 Silver	2.2
							PC150	31 Silver	2.2
<b>S4/B2-***-20**</b> (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.079	52.80	PC150H	31 Silver	2.2
							PC150HD	31 Silver	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	2.2
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 3
							PC100	31 Silver	2.2
							PC160i	31 Silver	2.2
<b>B2SC-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.295	58.30	PC150	41 Orange	3.1
							PC150H	41 Orange	3.1
							PC150HD	41 Orange	3.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	3.1
							PC125PS	42.67 mm/1.680 in Orange	# of Holes in Spacer: 3
							PC100	43L Red	1.1
<b>S4/B2-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.343	59.50	PC120	37 Black	7.1
							PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC160i	41 Orange	3.1
							PC150	50 Black <sup>1</sup>	2.8
							PC150H	50 Black	2.8
<b>S4/B2-***-32**</b> (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.20	PC150HD	50 Black	2.8
							PC200/PC200M/PC440/PC600/PC1000/PC1200	50 Black	2.8
							PC125/PC125RCD	50 Black <sup>2</sup>	2.8
							PC160i	50 Black	2.8
							PC150	56 Black	2.3
							PC150H	56 Black	2.3
<b>S4/B2-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.343	59.50	PC150HD	56 Black	2.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	56 Black	2.3
							PC160i	56 Black	2.3
							PC150	56 Black	3.5
							PC150H	56 Black	3.5
							PC150HD	56 Black	3.5
<b>S4/B2-***-32**</b> (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.20	PC200/PC200M/PC440/PC600/PC1000/PC1200	69 Pink	3.2
							PC160i	69 WB	C-Iq Controller

1: 45 Degree elbows require spacer kit #20244965.  
2: 45 Degree elbows require spacer kit #20287002.

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# DR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.10	PC125/PC125RCD/PC120	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	2.1
							PC150HD	16 Blue	2.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	2.1
							PC100	16 Blue	2.1
							PC120	37 Black	7.1
							PC160i	16 Blue	2.1
<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.866	22.00	PC150	19 Green	3.0
							PC150H	19 Green	3.0
							PC150HD	19 Green	3.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	3.0
							PC100	19 Green	3.0
							PC125/PC125RCD	19 Green	3.0
							PC160i	19 Green	3.0
							PC150	23 Yellow	1.9
<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.90	PC150H	23 Yellow	1.9
							PC150HD	23 Yellow	1.9
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.9
							PC100	23 Yellow	1.9
							PC125/PC125RCD	23 Yellow	1.9
							PC160i	23 Yellow	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	1.9
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.138	28.90	PC150HD	27 Brown	1.9
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.9
							PC100	27 Brown	1.9
							PC125/PC125RCD	27 Brown	1.9
							PC160i	27 Brown	1.9
							PC125/PC125RCD/PC120	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	2.2
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.20	PC150HD	31 Silver	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	2.2
							PC100	31 Silver	2.2
							PC160i	31 Silver	2.2
							PC150	41 Orange	3.1
							PC150H	41 Orange	3.1
							PC150HD	41 Orange	3.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	3.1
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.10	PC100	43L Red	1.1
							PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC160i	41 Orange	3.1
							PC150	50 Black <sup>1</sup>	2.4
							PC150H	50 Black	2.4
							PC150HD	50 Black	2.4
							PC200/PC200M/PC440/PC600/PC1000/PC1200	50 Black	2.4
<b>S4/B2-***-20**</b> (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.063	52.40	PC125/PC125RCD	50 Black <sup>2</sup>	2.4
							PC160i	50 Black	2.4
							PC150	56 Black	3.8
							PC150H	56 Black	3.8
							PC150HD	56 Black	3.8
							PC200/PC200M/PC440/PC600/PC1000/PC1200	56 Black	3.8
							PC160i	56 Black	3.8
							PC200/PC200M/PC440/PC600/PC1000/PC1200	69 Pink	3.2
<b>S4/B2-***-32**</b> (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.20	PC160i	69 WB	C-lq Controller

1: 45 & 90 Degree elbows require spacer kit #20244965  
 2: 45 Degree elbows require spacer kit #20287002.

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# LR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.10	PC125/PC125RCD/PC120	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	2.1
							PC150HD	16 Blue	2.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	2.1
							PC100	16 Blue	2.1
PC160i	16 Blue	2.1							
<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.854	21.70	PC125/PC125RCD/PC120	EN98-020-03	90
							PC150	19 Green	2.7
							PC150H	19 Green	2.7
							PC150HD	19 Green	2.7
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	2.7
							PC100	19 Green	2.7
PC125/PC125RCD	19 Green	2.7							
PC160i	19 Green	2.7							
<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.90	PC125/PC125RCD/PC120	EN98-020-03	65
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	1.9
							PC150HD	23 Yellow	1.9
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.9
							PC100	23 Yellow	1.9
PC125/PC125RCD	23 Yellow	1.9							
PC160i	23 Yellow	1.9							
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.138	28.90	PC125/PC125RCD/PC120	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	1.9
							PC150HD	27 Brown	1.9
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.9
							PC100	27 Brown	1.9
PC160i	27 Brown	1.9							
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.20	PC125/PC125RCD/PC120	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	2.2
							PC150HD	31 Silver	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	2.2
							PC100	31 Silver	2.2
PC160i	31 Silver	2.2							
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.10	PC150	41 Orange	3.1
							PC150H	41 Orange	3.1
							PC150HD	41 Orange	3.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	3.1
							PC100	43L Red	1.1
							PC120	37	7.1
PC125/PC125RCD	43L Red	1.1							
PC125/PC125RCD	41 Orange	3.1							
PC160i	41 Orange	3.1							
<b>S4/B2-***-20**</b> (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.087	53.00	PC150	50 Black <sup>1</sup>	3.0
							PC150H	50 Black	3.0
							PC150HD	50 Black	3.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	50 Black	3.0
							PC125/PC125RCD	50 Black <sup>2</sup>	3.0
							PC160i	50 Black	3.0
<b>S4/B2-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.40	PC150	56 Black	3.4
							PC150H	56 Black	3.4
							PC150HD	56 Black	3.4
							PC200/PC200M/PC440/PC600/PC1000/PC1200	56 Black	3.4
							PC160i	56 Black	3.4
							PC200/PC200M/PC440/PC600/PC1000/PC1200	69 Pink	3.0
PC160i	69 WB	C-lq Controller							

1: 45 & 90 Degree elbows require spacer kit #20244965

2: 45 Degree elbows require spacer kit #20287002.

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**SR16SC, XR16SC, ARC16SC**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD/PC120	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	1.2
							PC150HD	16 Blue	1.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	1.2
							PC125PS	16.51 mm/ .650 in Blue	# of Holes in Spacer: 2
							PC100	16 Blue	1.2
PC160i	16 Blue	1.2							
<b>B2-***-05**</b> (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.768	19.50	PC125/PC125RCD/PC120	19 Green	.5
							PC150	19 Green	.5
							PC150H	19 Green	.5
							PC150HD	19 Green	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	.5
							PC100	19 Green	.5
							PC160i	19 Green	.5
<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC125PS	19.40 mm/ .765 in Green	# of Holes in Spacer: 2
							PC100	19 Green	1.6
PC160i	19 Green	1.6							
<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD/PC120	23 Yellow	1.0
							PC150	23 Yellow	1.0
							PC150H	23 Yellow	1.0
							PC150HD	23 Yellow	1.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.0
							PC125PS	23.62 mm/ .930 in Yellow	# of Holes in Spacer: 0
							PC100	23 Yellow	1.0
PC160i	23 Yellow	1.0							
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC125PS	28.45 mm/ 1.120 in Brown	No Spacer
							PC100	27 Brown	1.5
PC160i	27 Brown	1.5							
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC125PS	32.00 mm/ 1.260 in Silver	# of Holes in Spacer: 0
							PC100	31 Silver	1.3
PC160i	31 Silver	1.3							
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.30	PC150	41 Orange	2.3
							PC150H	41 Orange	2.3
							PC150HD	41 Orange	2.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.3
							PC125PS	42.67 mm/ 1.680 in Orange	# of Holes in Spacer: 0
							PC100	43L Red	.3
							PC120	37	63
							PC125/PC125RCD	41 Orange	2.3
							PC125/PC125RCD	43L Red	.3
							PC160i	41 Orange	2.3
<b>S4/B2-***-20**</b> (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.969	50.00	PC150	45 Black <sup>1</sup>	5.0
							PC150H	45 Black	5.0
							PC150HD	45 Black	5.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	45	5.0
							PC100	n/a <sup>2</sup>	n/a
							PC125/PC125RCD	43L Red <sup>2</sup>	7.0
							PC160i	45 Black	5.0
<b>B2SC-***-24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.224	56.50	PC150	56 Black <sup>3</sup>	.5
							PC150H	56 Black <sup>3</sup>	.5
							PC150HD	56 Black <sup>3</sup>	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	56 Black <sup>3</sup>	.5
							PC160i	56 Black	.5
							PC100	69 Pink	1.7
<b>S4/B2-***-32**</b> (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.783	70.70	PC160i	69 WB	1.7
<b>UCFB2-40</b> (Uni-Crimp Ferrule)	2 1/2	3.49	Non-Skive	Full	3.465	88.00	PC600/PC1000/PC1200	87	1.0
<b>UCFB2-48</b> (Uni-Crimp Ferrule)	3	4.299	Non-Skive	Full	4.155	105.54	PC600/PC1000/PC1200	100	5.54

1: 45 Degree elbows require spacer kit #20287002.  
 2: 45 Degree elbows require spacer kit #20287002. This size requires two steps: step 1-crimp with die 50 setting 0; step 2- crimp with die 43 setting 7.0  
 3: Selection requires a New B2SC-\*\*\*-24\*\* Ultra Crimp Fitting from Conti. Please check for materials before starting the job

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**LR16SC**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD/PC120	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	1.2
							PC150HD	16 Blue	1.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	1.2
							PC125PS	16.51 mm/ .650 in Blue	# of Holes in Spacer: 2
							PC100	16 Blue	1.2
PC160i	16 Blue	1.2							
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC125PS	19.40 mm/ .785 in Green	# of Holes in Spacer: 2
							PC100	19 Green	1.6
PC160i	19 Green	1.6							
B2-***-08 5000 PSI Hose** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.965	24.50	PC125/PC125RCD/PC120	23 Yellow	1.5
							PC150	23 Yellow	1.5
							PC150H	23 Yellow	1.5
							PC150HD	23 Yellow	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.5
							PC100	23 Yellow	1.5
							PC160i	23 Yellow	1.5
B2-***-08 5000 PSI Hose after 5-18-21** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.957	24.30	PC125/PC125RCD/PC120	23 Yellow	1.3
							PC150	23 Yellow	1.3
							PC150H	23 Yellow	1.3
							PC150HD	23 Yellow	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.3
							PC100	23 Yellow	1.3
							PC160i	23 Yellow	1.3
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC125PS	28.45 mm/ 1.120 in Brown	No Spacer
							PC100	27 Brown	1.5
PC160i	27 Brown	1.5							
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC125PS	32.00 mm/ 1.260 in Silver	# of Holes in Spacer: 0
							PC100	31 Silver	1.3
PC160i	31 Silver	1.3							
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.30	PC150	41 Orange	2.3
							PC150H	41 Orange	2.3
							PC150HD	41 Orange	2.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.3
							PC125PS	42.67 mm/ 1.680 in Orange	# of Holes in Spacer: 0
							PC100	43L Red	.3
							PC120	37	6.3
PC125/PC125RCD	41 Orange	2.3							
PC125/PC125RCD	43L Red	.3							
PC160i	41 Orange	2.3							
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.996	50.70	PC150	45 Black <sup>1</sup>	5.7
							PC150H	45 Black	5.7
							PC150HD	45 Black	5.7
							PC200/PC200M/PC440/PC600/PC1000/PC1200	45	5.7
							PC100	n/a <sup>2</sup>	n/a
							PC125/PC125RCD	43L Red <sup>2</sup>	7.7
							PC160i	45 Black	5.7
B2SC-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.224	56.50	PC150	56 Black <sup>3</sup>	.5
							PC150H	56 Black <sup>3</sup>	.5
							PC150HD	56 Black <sup>3</sup>	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	56 Black <sup>3</sup>	.5
							PC160i	56 Black	.5
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.783	70.70	PC200/PC200M/PC440/PC600/PC1000/PC1200	69 Pink	1.7
							PC160i	69 WB	C-lq Controller

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20287002. This size requires two steps: step 1-crimp with die 50 setting 0; step 2- crimp with die 43 setting 7.0

3: Seleccion requires a New B2SC-\*\*\*-24\*\* Ultra Crimp Fitting from Conti. Please check for materials before starting the job

Please visit [contifluidolutions.com](http://contifluidolutions.com) for updated crimp specifications. Version V48.

# DR16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD/PC120	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	1.2
							PC150HD	16 Blue	1.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	1.2
							PC125PS	16.51 mm/.650 in Blue	# of Holes in Spacer: 2
							PC100	16 Blue	1.2
PC160i	16 Blue	1.2							
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC125PS	19.40 mm/.785 in Green	# of Holes in Spacer: 2
							PC100	19 Green	1.6
PC160i	19 Green	1.6							
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD/PC120	23 Yellow	1.0
							PC150	23 Yellow	1.0
							PC150H	23 Yellow	1.0
							PC150HD	23 Yellow	1.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.0
							PC125PS	23.62 mm/.930 in Yellow	# of Holes in Spacer: 0
							PC100	23 Yellow	1.0
PC160i	23 Yellow	1.0							
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.150	29.20	PC125/PC125RCD/PC120	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	2.2
							PC150HD	27 Brown	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	2.2
							PC125PS	28.45 mm/1.120 in Brown	# of Holes in Spacer: 2
							PC100	27 Brown	2.2
PC160i	27 Brown	2.2							
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 0
							PC100	31 Silver	1.3
PC160i	31 Silver	1.3							
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.30	PC150	41 Orange	2.3
							PC150H	41 Orange	2.3
							PC150HD	41 Orange	2.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.3
							PC125PS	42.67 mm/1.680 in Orange	# of Holes in Spacer: 0
							PC100	43L Red	.3
							PC120	37	6.3
							PC125/PC125RCD	43L Red	.3
							PC125/PC125RCD	41 Orange	2.3
							PC160i	41 Orange	2.3

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SCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.50	PC125/PC125RCD/PC120	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	.5
							PC150HD	16 Blue	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.5
							PC125PS	16.51 mm/.650 in Blue	No Spacer
<b>UCF11-04</b> (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.650	16.50	PC125/PC125RCD/PC120	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	.5
							PC150HD	16 Blue	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.5
							PC100	16 Blue	.5
<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.793	20.14	PC125/PC125RCD/PC120	19 Green	1.1
							PC150	19 Green	1.1
							PC150H	19 Green	1.1
							PC150HD	19 Green	1.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.1
							PC100	19 Green	1.1
<b>UCF11-06</b> (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.793	20.14	PC125/PC125RCD/PC120	19 Green	1.1
							PC150	19 Green	1.1
							PC150H	19 Green	1.1
							PC150HD	19 Green	1.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.1
							PC100	19 Green	1.1
<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.70	PC125/PC125RCD/PC120	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	.7
							PC150HD	23 Yellow	.7
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	.7
							PC125PS	23.62 mm/.930 in Yellow	No Spacer
<b>UCF10-08</b> (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.10	PC125/PC125RCD/PC120	19 Green	4.1
							PC150	19 Green	4.1
							PC150H	19 Green	4.1
							PC150HD	19 Green	4.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	4.1
							PC100	19 Green	4.1
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC125PS	28.45 mm/1.120 in Brown	No Spacer
<b>UCF10-10</b> (Uni-Crimp Ferrule)	5/8	1.147	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC100	27 Brown	1.5
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 0
<b>UCF10-12</b> (Uni-Crimp Ferrule)	3/4	1.237	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC100	31 Silver	1.3
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC125/PC125RCD/PC120	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.2
							PC125PS	42.67 mm/1.680 in Orange	# of Holes in Spacer: 0
<b>UCF10-12</b> (Uni-Crimp Ferrule)	3/4	1.237	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2

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# ACP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.50	PC125/PC125RCD/PC120	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	.5
							PC150HD	16 Blue	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.5
							PC100	16 Blue	.5
							PC160i	16 Blue	.5
UCF11-04 (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.650	16.50	PC125/PC125RCD/PC120	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	.5
							PC150HD	16 Blue	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.5
							PC100	16 Blue	.5
							PC160i	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.793	20.14	PC125/PC125RCD/PC120	19 Green	1.1
							PC150	19 Green	1.1
							PC150H	19 Green	1.1
							PC150HD	19 Green	1.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.1
							PC100	19 Green	1.1
							PC160i	19 Green	1.1
UCF11-06 (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.793	20.14	PC125/PC125RCD/PC120	19 Green	1.1
							PC150	19 Green	1.1
							PC150H	19 Green	1.1
							PC150HD	19 Green	1.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.1
							PC100	19 Green	1.1
							PC160i	19 Green	1.1
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.929	23.60	PC125/PC125RCD/PC120	23 Yellow	.6
							PC150	23 Yellow	.6
							PC150H	23 Yellow	.6
							PC150HD	23 Yellow	.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	.6
							PC100	23 Yellow	.6
							PC160i	23 Yellow	.6
UCF10-08 (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.10	PC125/PC125RCD/PC120	19 Green	4.1
							PC150	19 Green	4.1
							PC150H	19 Green	4.1
							PC150HD	19 Green	4.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	4.1
							PC100	19 Green	4.1
							PC160i	19 Green	4.1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC100	27 Brown	1.5
							PC160i	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC100	31 Silver	1.3
							PC160i	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.728	43.90	PC150	41 Orange	2.9
							PC150H	41 Orange	2.9
							PC150HD	41 Orange	2.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.9
							PC100	43L Red	.9
							PC120	37	6.9
							PC125/PC125RCD	43L Red	.9
							PC125/PC125RCD	41 Orange	2.9
							PC160i	41 Orange	2.9

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# XCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>B2-***-04**</b> (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.50	PC125/PC125RCD/PC120	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	.5
							PC150HD	16 Blue	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.5
							PC125PS	16.51 mm/.650 in Blue	No Spacer
							PC100	16 Blue	.5
							PC160i	16 Blue	.5
<b>UCF11-04</b> (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.650	16.50	PC125/PC125RCD/PC120	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	.5
							PC150HD	16 Blue	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.5
							PC100	16 Blue	.5
							PC160i	16 Blue	.5
							<b>B2-***-06**</b> (Ultra-Crimp Fitting)	3/8	0.906
PC150	19 Green	1.1							
PC150H	19 Green	1.1							
PC150HD	19 Green	1.1							
PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.1							
PC100	19 Green	1.1							
PC160i	19 Green	1.1							
<b>UCF11-06</b> (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.793	20.14			
							PC150	19 Green	1.1
							PC150H	19 Green	1.1
							PC150HD	19 Green	1.1
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.1
							PC100	19 Green	1.1
							PC160i	19 Green	1.1
							<b>B2-***-08**</b> (Ultra-Crimp Fitting)	1/2	1.096
PC150	23 Yellow	.7							
PC150H	23 Yellow	.7							
PC150HD	23 Yellow	.7							
PC200/PC200M/PC600/PC1000/PC1200	23 Yellow	.7							
PC125PS	23.62 mm/.930 in Yellow	No Spacer							
PC100	23 Yellow	.7							
PC160i	23 Yellow	.7							
<b>B2-***-10**</b> (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	27 Brown	1.5
							PC125PS	28.45 mm/1.120 in Brown	No Spacer
							PC100	27 Brown	1.5
							PC160i	27 Brown	1.5
<b>B2-***-12**</b> (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 0
							PC100	31 Silver	1.3
							PC160i	31 Silver	1.3
<b>B2-***-16**</b> (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	2.2
							PC125PS	42.67 mm/1.680 in Orange	# of Holes in Spacer: 0
							PC100	43L Red	.2
							PC120	37	6.2
							PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC160i	41 Orange	2.2

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# LCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.50	PC125/PC125RCD/PC120	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	.5
							PC150HD	16 Blue	.5
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	.5
							PC125PS	16.51 mm/.650 in Blue	No Spacer
							PC100	16 Blue	.5
							PC160i	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.90	PC125/PC125RCD/PC120	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	.9
							PC150HD	19 Green	.9
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	.9
							PC125PS	19.40 mm/.785 in Green	No Spacer
							PC100	19 Green	.9
							PC160i	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.70	PC125/PC125RCD/PC120	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	.7
							PC150HD	23 Yellow	.7
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	.7
							PC125PS	23.62 mm/.930 in Yellow	No Spacer
							PC100	23 Yellow	.7
							PC160i	23 Yellow	.7

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# XCP4, ACP4

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD/PC120	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	1.2
							PC150HD	16 Blue	1.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	1.2
							PC125PS	16.51 mm/.650 in Blue	# of Holes in Spacer: 2
							PC100	16 Blue	1.2
PC160i	16 Blue	1.2							
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC125PS	19.40 mm/.785 in Green	# of Holes in Spacer: 2
							PC100	19 Green	1.6
PC160i	19 Green	1.6							
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD/PC120	23 Yellow	1.0
							PC150	23 Yellow	1.0
							PC150H	23 Yellow	1.0
							PC150HD	23 Yellow	1.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.0
							PC125PS	23.62 mm/.930 in Yellow	# of Holes in Spacer: 0
							PC100	23 Yellow	1.0
PC160i	23 Yellow	1.0							
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.25	Non-Skive	Full	1.122	28.50	PC125/PC125RCD/PC120	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	1.5
							PC150HD	27 Brown	1.5
							PC200/PC200M/PC600/PC1000/PC1200	27 Brown	1.5
							PC125PS	28.45 mm/1.120 in Brown	No Spacer
							PC100	27 Brown	1.5
PC160i	27 Brown	1.5							
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.299	33.00	PC125/PC125RCD/PC120	31 Silver	2.0
							PC150	31 Silver	2.0
							PC150H	31 Silver	2.0
							PC150HD	31 Silver	2.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	31 Silver	2.0
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 3
							PC100	31 Silver	2.0
PC160i	31 Silver	2.0							
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.677	42.60	PC150	41 Orange	1.6
							PC150H	41 Orange	1.6
							PC150HD	41 Orange	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	41 Orange	1.6
							PC100	41 Orange	1.6
							PC120	37	5.6
							PC125/PC125RCD	41 Orange	1.6
							PC125/PC125RCD	41 Orange	1.6
							PC160i	41 Orange	1.6
							PC160i	41 Orange	1.6

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# XCP5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD/PC120	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	1.2
							PC150HD	16 Blue	1.2
							PC200/PC200M/PC440/PC600/PC1000/PC1200	16 Blue	1.2
							PC125PS	16.51 mm/.650 in Blue	# of Holes in Spacer: 2
							PC100	16 Blue	1.2
PC160i	16 Blue	1.2							
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC125PS	19.40 mm/.785 in Green	# of Holes in Spacer: 2
							PC100	19 Green	1.6
PC160i	19 Green	1.6							
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD/PC120	23 Yellow	1.0
							PC150	23 Yellow	1.0
							PC150H	23 Yellow	1.0
							PC150HD	23 Yellow	1.0
							PC200/PC200M/PC440/PC600/PC1000/PC1200	23 Yellow	1.0
							PC125PS	23.62 mm/.930 in Yellow	# of Holes in Spacer: 0
							PC100	23 Yellow	1.0
PC160i	23 Yellow	1.0							

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## PARC2W, P2W

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.20	PC125/PC125RCD/PC120	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	1.2
							PC150HD	16 Blue	1.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.2
							PC100	16 Blue	1.2
							PC160i	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC100	19 Green	1.6
							PC160i	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.00	PC125/PC125RCD/PC120	23 Yellow	1.0
							PC150	23 Yellow	1.0
							PC150H	23 Yellow	1.0
							PC150HD	23 Yellow	1.0
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.0
							PC100	23 Yellow	1.0
							PC160i	23 Yellow	1.0
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.299	33.00	PC125/PC125RCD/PC120	31 Silver	2.0
							PC150	31 Silver	2.0
							PC150H	31 Silver	2.0
							PC150HD	31 Silver	2.0
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.0
							PC100	31 Silver	2.0
							PC160i	31 Silver	2.0
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.30	PC150	41 Orange	2.3
							PC150H	41 Orange	2.3
							PC150HD	41 Orange	2.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.3
							PC100	43L Red	.3
							PC120	37	6.3
							PC125/PC125RCD	43L Red	.3
							PC125/PC125RCD	41 Orange	2.3
							PC160i	41 Orange	2.3

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## XR7, XTR7, XNR7, XBR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/- 0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCTG-02 (Uni-Crimp Ferrule) <sup>a</sup>	1/8	0.6	Non-Skive	FULL	0.398	10.10	PC125/PC125RCD/PC120	8.5 Black	1.6
							PC150	8.5 Black	1.6
							PC150H	8.5 Black	1.6
							PC150HD	8.5 Black	1.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	8.5 Black	1.6
							PC125PS	8.5 Black	1.6
							PC100	8.5 Black	1.6
							PC160i	8.5 Black	1.6
UCTG-03 (Uni-Crimp Ferrule) <sup>b</sup>	3/16	0.79	Non-Skive	FULL	0.469	11.90	PC125/PC125RCD/PC120	8.5 Black	3.4
							PC150	8.5 Black	3.4
							PC150H	8.5 Black	3.4
							PC150HD	8.5 Black	3.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	8.5 Black	3.4
							PC125PS	8.5 Black	3.4
							PC100	8.5 Black	3.4
							PC160i	8.5 Black	3.4
UCTG-04 (Uni-Crimp Ferrule)	1/4	0.96	Non-Skive	FULL	0.567	14.40	PC125/PC125RCD/PC120	14 Red	4
							PC150	14 Red	4
							PC150H	14 Red	4
							PC150HD	14 Red	4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	14 Red	4
							PC125PS	14 Red	4
							PC100	14 Red	4
							PC160i	14 Red	4
UCTG-05 (Uni-Crimp Ferrule)	5/16	0.96	Non-Skive	FULL	0.673	17.10	PC125/PC125RCD/PC120	16 Blue	1.1
							PC150	16 Blue	1.1
							PC150H	16 Blue	1.1
							PC150HD	16 Blue	1.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.1
							PC125PS	16 Blue	1.1
							PC100	16 Blue	1.1
							PC160i	16 Blue	1.1
UCTG-06 (Uni-Crimp Ferrule)	3/8	1	Non-Skive	FULL	0.732	18.60	PC125/PC125RCD/PC120	16 Blue	2.6
							PC150	16 Blue	2.6
							PC150H	16 Blue	2.6
							PC150HD	16 Blue	2.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	2.6
							PC125PS	16 Blue	2.6
							PC100	16 Blue	2.6
							PC160i	16 Blue	2.6
UCTG-08 (Uni-Crimp Ferrule)	1/2	1.08	Non-Skive	FULL	0.902	22.90	PC150	19 Green	3.9
							PC150H	19 Green	3.9
							PC150HD	19 Green	3.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	3.9
							PC100	19 Green	3.9
							PC125/PC125RCD	19 Green	3.9
							PC160i	19 Green	3.9
							PC150	27 Brown	2.5
UCTG-12 (Uni-Crimp Ferrule)	3/4	1.39	Non-Skive	FULL	1.161	29.50	PC150H	27 Brown	2.5
							PC150HD	27 Brown	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.5
							PC100	27 Brown	2.5
							PC125/PC125RCD	27 Brown	2.5
							PC160i	27 Brown	2.5
							PC150	34 Purple	3.5
							UCTG-16 (Uni-Crimp Ferrule)	1	1.65
PC150HD	34 Purple	3.5							
PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	3.5							
PC100	34 Purple	3.5							
PC120	37 Black	.5							
PC125/PC125RCD	34 Purple	3.5							
PC160i	34 Purple	3.5							

a: Requires special "UCT" stem

b: Requires special "UCT" stem

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## XR8, XTR8, XNR8

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCTG-03 (Uni-Crimp Ferrule) <sup>a</sup>	3/16	0.79	Non-Skive	FULL	0.457	11.60	PC125/PC125RCD/PC120	8.5 Black	3.1
							PC150	8.5 Black	3.1
							PC150H	8.5 Black	3.1
							PC150HD	8.5 Black	3.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	8.5 Black	3.1
							PC125PS	8.5 Black	3.1
							PC100	8.5 Black	3.1
PC160i	8.5 Black	3.1							
UCTG-04 (Uni-Crimp Ferrule)	1/4	0.96	Non-Skive	FULL	0.555	14.10	PC125/PC125RCD/PC120	12 Black	2.1
							PC150	12 Black	2.1
							PC150H	12 Black	2.1
							PC150HD	12 Black	2.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	12 Black	2.1
							PC125PS	12 Black	2.1
							PC100	12 Black	2.1
PC160i	12 Black	2.1							
UCTG-06 (Uni-Crimp Ferrule)	3/8	1	Non-Skive	FULL	0.717	18.20	PC125/PC125RCD/PC120	16 Blue	2.2
							PC150	16 Blue	2.2
							PC150H	16 Blue	2.2
							PC150HD	16 Blue	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	2.2
							PC100	16 Blue	2.2
							PC160i	16 Blue	2.2
UCTG-08 (Uni-Crimp Ferrule)	1/2	1.08	Non-Skive	FULL	0.890	22.60	PC125/PC125RCD/PC120	19 Green	3.6
							PC150	19 Green	3.6
							PC150H	19 Green	3.6
							PC150HD	19 Green	3.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	3.6
							PC100	19 Green	3.6
							PC160i	19 Green	3.6

a: Requires special "UCT" stem

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# XR18

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>UCTG-04</b> (Uni-Crimp Ferrule)	<b>1/4</b>	0.96	Non-Skive	FULL	0.567	14.40	PC125/PC125RCD/PC120	14 Red	.4
							PC150	14 Red	.4
							PC150H	14 Red	.4
							PC150HD	14 Red	.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	14 Red	.4
							PC125PS	14 Red	.4
							PC100	14 Red	.4
							PC160i	14 Red	.4
<b>UCTG-06</b> (Uni-Crimp Ferrule)	<b>3/8</b>	1	Non-Skive	FULL	0.740	18.80	PC125/PC125RCD/PC120	16 Blue	2.8
							PC150	16 Blue	2.8
							PC150H	16 Blue	2.8
							PC150HD	16 Blue	2.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	2.8
							PC125PS	16 Blue	2.8
							PC100	16 Blue	2.8
							PC160i	16 Blue	2.8
<b>UCT18-***-08**</b> (Ultra-Crimp Fitting)	<b>1/2</b>	1.08	Non-skive	FULL	0.937	23.80	PC150	23 Yellow	0.8
							PC150H	23 Yellow	0.8
							PC150HD	23 Yellow	0.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	0.8
							PC100	23 Yellow	0.8
							PC125/PC125RCD	23 Yellow	0.8
							PC160i	23 Yellow	0.8

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**SR12**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.20	PC125/PC125RCD/PC120	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	1.2
							PC150HD	23 Yellow	1.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.2
							PC100	23 Yellow	1.2
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD/PC120	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	3.6
							PC150HD	23 Yellow	3.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
							PC125PS	23.62 mm/ .930 in Yellow	# of Holes in Spacer: 10
S4-***-08** (Ultra-Crimp Fitting)	1/2	1.14	Non-Skive	Full	1.118	28.40	PC125/PC125RCD/PC120	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27 Brown	1.4
							PC150HD	27 Brown	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.4
							PC125PS	28.45 mm/ 1.120 in Brown	No Spacer
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.20	PC125/PC125RCD/PC120	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	2.2
							PC150HD	27 Brown	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.2
							PC125PS	28.45 mm/ 1.120 in Brown	# of Holes in Spacer: 11
S4-***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.40	PC125/PC125RCD/PC120	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	1.4
							PC150HD	31 Silver	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.4
							PC125PS	32.00 mm/ 1.260 in Silver	# of Holes in Spacer: 0
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive	Full	1.323	33.60	PC125/PC125RCD/PC120	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	2.6
							PC150HD	31 Silver	2.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.6
							PC125PS	32.00 mm/ 1.260 in Silver	# of Holes in Spacer: 4
S4-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.30	PC150	34 Purple	2.3
							PC150H	34 Purple	2.3
							PC150HD	34 Purple	2.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.3
							PC100	34 Purple	2.3
							PC120	31	5.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.20	PC125/PC125RCD	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	2.2
							PC150HD	34 Purple	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
							PC125PS	35.81 mm/ 1.410 in Purple	# of Holes in Spacer: 9
S4-***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.90	PC125/PC125RCD	41 Orange	2.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	2.9
							PC150HD	41 Orange	2.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.9
							PC125PS	42.67 mm/ 1.680 in Orange	# of Holes in Spacer: 8
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.20	PC125/PC125RCD	41 Orange	3.2
							PC150	41 Orange	3.2
							PC150H	41 Orange	3.2
							PC150HD	41 Orange	3.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.2
							PC125PS	43L Red	1.2
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.50	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.5
							PC150	53 WB	C-Iq Controller
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.20	PC150	50 Black <sup>1</sup>	2.2
							PC150H	50 Black	2.2
							PC150HD	50 Black	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.2
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.40	PC125/PC125RCD	50 Black <sup>2</sup>	2.2
							PC150	50 Black	2.2
							PC150H	56 Black	3.4
							PC150HD	56 Black	3.4
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.425	61.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	59	2.6
							PC150	59	2.6
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	69 Pink	3.6
							PC150	69 Pink	3.6
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.953	75.00	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	74	1.0

1: 45 & 90 Degree elbows require spacer kit #20244965  
 2: 45 Degree elbows require spacer kit #20287002.

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**ARC12**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.20	PC125/PC125RCD/PC120	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	1.2
							PC150HD	23 Yellow	1.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.2
							PC100	23 Yellow	1.2
SG***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD/PC120	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	3.6
							PC150HD	23 Yellow	3.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
							PC125PS	23.62 mm/ 930 in Yellow	# of Holes in Spacer: 10
S4***-08** (Ultra-Crimp Fitting)	1/2	1.14	Non-Skive	Full	1.126	28.60	PC125/PC125RCD/PC120	27 Brown	1.6
							PC150	27 Brown	1.6
							PC150H	27 Brown	1.6
							PC150HD	27 Brown	1.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	1.6
							PC100	27 Brown	1.6
SG***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.20	PC125/PC125RCD/PC120	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	2.2
							PC150HD	27 Brown	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.2
							PC125PS	28.45 mm/ 1.120 in Brown	# of Holes in Spacer: 11
S4***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.40	PC125/PC125RCD/PC120	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	1.4
							PC150HD	31 Silver	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.4
							PC100	31 Silver	1.4
SG***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive	Full	1.323	33.60	PC125/PC125RCD/PC120	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	2.6
							PC150HD	31 Silver	2.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.6
							PC125PS	32.00 mm/ 1.260 in Silver	# of Holes in Spacer: 4
S4***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.30	PC125/PC125RCD/PC120	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	2.3
							PC150HD	34 Purple	2.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.3
							PC100	34 Purple	2.3
SG***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.425	36.20	PC125/PC125RCD/PC120	31	5.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	2.3
							PC150HD	34 Purple	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
							PC125PS	35.81 mm/ 1.410 in Purple	# of Holes in Spacer: 9
S4***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.90	PC150	41 Orange	2.9
							PC150H	41 Orange	2.9
							PC150HD	41 Orange	2.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.9
							PC100	43L Red	.9
							PC125/PC125RCD	43L Red	.9
SG***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.20	PC125/PC125RCD	41 Orange	2.9
							PC150	41 Orange	3.2
							PC150H	41 Orange	3.2
							PC150HD	41 Orange	3.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.2
							PC100	43L Red	1.2
SG***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.50	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.5
							PC160	53 WB	C-Iq Controller
S4/B2***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.20	PC150	50 Black <sup>1</sup>	2.2
							PC150H	50 Black	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.2
							PC125/PC125RCD	50 Black <sup>2</sup>	2.2
S4/B2***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.40	PC160	50 Black	2.2
							PC150	56 Black	3.4
							PC150H	56 Black	3.4
							PC150HD	56 Black	3.4
S4/B2***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.20	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	69 Pink	3.2

1: 45 & 90 Degree elbows require spacer kit #20244965  
 2: 45 Degree elbows require spacer kit #20287002.

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# SR13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.343	34.10	PC150	31 Silver	3.1
									PC150H	31 Silver	3.1
									PC150HD	31 Silver	3.1
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	3.1
									PC160i	31 Silver	3.1
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.20	PC150	34 Purple	2.2
									PC150H	34 Purple	2.2
									PC150HD	34 Purple	2.2
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
									PC100	34 Purple	2.2
									PC120	31	5.2
									PC125/PC125RCD	34 Purple	2.2
									PC160i	34 Purple	2.2
									PC150	41 Orange	1.2
									PC150H	41 Orange	1.2
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.20	PC150H	41 Orange	1.2
									PC150HD	41 Orange	1.2
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.2
									PC160i	41 Orange	1.2
									PC150	41 Orange	3.1
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.10	PC150H	41 Orange	3.1
									PC150HD	41 Orange	3.1
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
									PC100	43L Red	1.1
									PC125/PC125RCD	43L Red	1.1
									PC160i	41 Orange	3.1
									DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.27
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.256	57.30	PC150HD	56 <sup>1</sup>	1.3
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.3
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.528	64.20	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 WB	C-Iq Controller
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.551	64.80	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8
DGF2-32 (Dual-Grip Ferrule)	2	3.6	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.00	PC200/PC200M/PC600/PC1000/PC1200	78 Orange	3.0
SE-***-32** (Ultra-Crimp Fitting)	2	3.75	Non-Skive			Full	3.118	79.20	PC200/PC200M/PC440/PC600/PC1000/PC1200	76 <sup>2</sup>	3.2

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.  
 2: Selection requires a 125 mm long Die Set. Please check for materials before starting the job.

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# ARC13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.433	36.40	PC150	34 Purple	2.4
									PC150H	34 Purple	2.4
									PC150HD	34 Purple	2.4
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
									PC100	34 Purple	2.4
									PC120	31	5.4
									PC125/PC125RCD	34 Purple	2.4
									PC160i	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.10	PC150	41 Orange	3.1
									PC150H	41 Orange	3.1
									PC150HD	41 Orange	3.1
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
									PC100	43L Red	1.1
									PC125/PC125RCD	43L Red	1.1
									PC160i	41 Orange	3.1
									SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965
PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	56 Black	1.3									
PC160i	53 WB	C-lq Controller									
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	1.6
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.551	64.80	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

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# SR15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.339	34.00	PC150	31 Silver	3.0
									PC150H	31 Silver	3.0
									PC150HD	31 Silver	3.0
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	3.0
									PC160i	31 Silver	3.0
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.40	PC150	34 Purple	2.4
									PC150H	34 Purple	2.4
									PC150HD	34 Purple	2.4
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
									PC100	34 Purple	2.4
									PC120	31	5.4
									PC125/PC125RCD	34 Purple	2.4
									PC160i	34 Purple	2.4
									PC150	41 Orange	1.4
									PC150H	41 Orange	1.4
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.669	42.40	PC150HD	41 Orange	1.4
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.4
									PC160i	41 Orange	1.4
									PC150	41 Orange	3.0
									PC150H	41 Orange	3.0
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.00	PC150HD	41 Orange	3.0
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.0
									PC100	43L Red	1.0
									PC125/PC125RCD	43L Red	1.0
									PC160i	41 Orange	3.0
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.0
									PC160i	53 WB	C-Iq Controller
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.27	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.165	55.00	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.2
									PC160i	53 WB	C-Iq Controller
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.213	56.20	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.2
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.551	64.80	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.539	64.50	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.5
SE-***-32** (Ultra-Crimp Fitting)	2	3.75	Non-Skive			Full	3.118	79.20	PC200/PC200M/PC440/PC600/PC1000/PC1200	76 <sup>1</sup>	3.2

1: Selection requires a 125 mm long Die Set. Please check for materials before starting the job.

Please visit [contfluidsolutions.com](http://contfluidsolutions.com) for updated crimp specifications. Version V48.

# ARC15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.433	36.40	PC150	34 Purple	2.4
							PC150H	34 Purple	2.4
							PC150HD	34 Purple	2.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
							PC100	34 Purple	2.4
							PC120	31	5.4
							PC125/PC125RCD	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.732	44.00	PC160i	34 Purple	2.4
							PC150	41 Orange	3.0
							PC150H	41 Orange	3.0
							PC150HD	41 Orange	3.0
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.0
							PC160i	41 Orange	3.0
							PC160i	41 Orange	3.0

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# S4SP

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive			Full	1.071	27.20	PC125/PC125RCD/PC120	27 Brown	.2
									PC150	27 Brown	.2
									PC150H	27 Brown	.2
									PC150HD	27 Brown	.2
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	.2
									PC100	27 Brown	.2
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.157	29.40	PC125/PC125RCD/PC120	27 Brown	2.4
									PC150	27 Brown	2.4
									PC150H	27 Brown	2.4
									PC150HD	27 Brown	2.4
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.4
									PC100	27 Brown	2.4
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive			Full	1.307	33.20	PC125/PC125RCD/PC120	31 Silver	2.2
									PC150	31 Silver	2.2
									PC150H	31 Silver	2.2
									PC150HD	31 Silver	2.2
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.2
									PC100	31 Silver	2.2
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.20	PC125/PC125RCD/PC120	31 Silver	2.2
									PC150	34 Purple	2.2
									PC150H	34 Purple	2.2
									PC150HD	34 Purple	2.2
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
									PC100	34 Purple	2.2
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.350	34.30	PC125/PC125RCD/PC120	31 Silver	3.3
									PC150	31 Silver	3.3
									PC150H	31 Silver	3.3
									PC150HD	31 Silver	3.3
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	3.3
									PC100	31 Silver	3.3
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.654	42.00	PC125/PC125RCD/PC120	31 Silver	3.3
									PC150	41 Orange	1.0
									PC150H	41 Orange	1.0
									PC150HD	41 Orange	1.0
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.0
									PC100	41 Orange	1.0
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.756	44.60	PC125/PC125RCD/PC120	41 Orange	3.6
									PC150	41 Orange	3.6
									PC150H	41 Orange	3.6
									PC150HD	41 Orange	3.6
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.6
									PC100	43L Red	1.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.756	44.60	PC125/PC125RCD	43L Red	1.6
									PC160i	41 Orange	3.6

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# S4SH

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.299	33.00	PC150	31 Silver	2.0
									PC150H	31 Silver	2.0
									PC150HD	31 Silver	2.0
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.0
									PC160i	31 Silver	2.0
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non Skive			Full	1.441	36.60	PC150	34 Purple	2.6
									PC150H	34 Purple	2.6
									PC150HD	34 Purple	2.6
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.6
									PC100	34 Purple	2.6
									PC125/PC125RCD	34 Purple	2.6
									PC160i	34 Purple	2.6
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.20	PC150	41 Orange	1.2
									PC150H	41 Orange	1.2
									PC150HD	41 Orange	1.2
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.2
									PC160i	41 Orange	1.2
									PC150	41 Orange	3.0
									PC150H	41 Orange	3.0
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.00	PC150HD	41 Orange	3.0
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.0
									PC100	43L Red	1.0
									PC125/PC125RCD	43L Red	1.0
									PC160i	41 Orange	3.0
									PC150HD	50 <sup>1</sup>	3.4
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	3.4
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.016	51.20	PC160i	53 WB	C-Iq Controller
									PC150	50 Black <sup>2</sup>	1.2
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	1.2
DGF1-24 (Dual-Grip Ferrule)	1 1/2	3.49	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.217	56.30	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.3
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive			Full	2.394	60.80	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	56 Black	4.8
DGF1-32 (Dual-Grip Ferrule)	2	3.626	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	2.874	73.00	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	69 Pink	4.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive			Full	2.953	75.00	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	74	1.0

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.  
 2: 45 & 90 Degree elbows require spacer kit #20244965

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# XCP3S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.20	PC150	50 Black <sup>1</sup>	2.2
							PC150H	50 Black	2.2
							PC150HD	50 Black	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.2
							PC125/PC125RCD	50 Black <sup>2</sup>	2.2
PC160i	50 Black	2.2							
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.50	PC150HD	53 <sup>3</sup>	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	2.5
							PC160i	53 WB	C-Iq Controller
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.425	61.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	59	2.6
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.953	75.00	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	74	1.0

1: 45 & 90 Degree elbows require spacer kit #20244965

2: 45 Degree elbows require spacer kit #20287002.

3: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

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# XCP4S, MCP4S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD/PC120	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	3.6
							PC150HD	23 Yellow	3.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
							PC125PS	23.62 mm/.930 in Yellow	# of Holes in Spacer: 10
							PC100	23 Yellow	3.6
PC160i	23 Yellow	3.6							
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.20	PC125/PC125RCD/PC120	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	2.2
							PC150HD	27 Brown	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.2
							PC125PS	28.45 mm/1.120 in Brown	# of Holes in Spacer: 11
							PC100	27 Brown	2.2
PC160i	27 Brown	2.2							
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive	Full	1.323	33.60	PC125/PC125RCD/PC120	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	2.6
							PC150HD	31 Silver	2.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.6
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 4
							PC100	31 Silver	2.6
PC160i	31 Silver	2.6							
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.20	PC150	34 Purple	2.2
							PC150H	34 Purple	2.2
							PC150HD	34 Purple	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
							PC125PS	35.81 mm/1.410 in Purple	# of Holes in Spacer: 9
							PC100	34 Purple	2.2
							PC120	31	5.2
PC125/PC125RCD	34 Purple	2.2							
PC160i	34 Purple	2.2							
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.713	43.50	PC150	41 Orange	2.5
							PC150H	41 Orange	2.5
							PC150HD	41 Orange	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.5
							PC100	43L Red	.5
							PC125/PC125RCD	43L Red	.5
							PC160i	41 Orange	2.5
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.106	53.50	PC150HD	53 <sup>1</sup>	.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	.5
							PC160i	53 WB	C-Iq Controller
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.402	61.00	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	59	2.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.933	74.50	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	74	.5

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

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# LCP4S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD/PC120	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	3.6
							PC150HD	23 Yellow	3.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
							PC125PS	23.62 mm/.930 in Yellow	# of Holes in Spacer: 10
							PC100	23 Yellow	3.6
PC160i	23 Yellow	3.6							
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.20	PC125/PC125RCD/PC120	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	2.2
							PC150HD	27 Brown	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.2
							PC125PS	28.45 mm/1.120 in Brown	# of Holes in Spacer: 11
							PC100	27 Brown	2.2
PC160i	27 Brown	2.2							
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive	Full	1.323	33.60	PC125/PC125RCD/PC120	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	2.6
							PC150HD	31 Silver	2.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.6
							PC125PS	32.00 mm/1.260 in Silver	# of Holes in Spacer: 4
							PC100	31 Silver	2.6
PC160i	31 Silver	2.6							
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.20	PC150	34 Purple	2.2
							PC150H	34 Purple	2.2
							PC150HD	34 Purple	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.2
							PC125PS	35.81 mm/1.410 in Purple	# of Holes in Spacer: 9
							PC100	34 Purple	2.2
							PC120	31	5.2
PC125/PC125RCD	34 Purple	2.2							
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.713	43.50	PC150	41 Orange	2.5
							PC150H	41 Orange	2.5
							PC150HD	41 Orange	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.5
							PC100	43L Red	.5
							PC125/PC125RCD	43L Red	.5
							PC160i	41 Orange	2.5
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.102	53.40	PC150HD	53 <sup>1</sup>	.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	.4
							PC160i	53 WB	C-Iq Controller

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

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# XCP5S, MCP5S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive			Full	1.047	26.60	PC125/PC125RCD/PC120	23 Yellow	3.6
									PC150	23 Yellow	3.6
									PC150H	23 Yellow	3.6
									PC150HD	23 Yellow	3.6
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
									PC100	23 Yellow	3.6
									PC160i	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.161	29.50	PC125/PC125RCD/PC120	27 Brown	2.5
									PC150	27 Brown	2.5
									PC150H	27 Brown	2.5
									PC150HD	27 Brown	2.5
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.5
									PC100	27 Brown	2.5
									PC160i	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive			Full	1.311	33.30	PC125/PC125RCD/PC120	31 Silver	2.3
									PC150	31 Silver	2.3
									PC150H	31 Silver	2.3
									PC150HD	31 Silver	2.3
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.3
									PC100	31 Silver	2.3
									PC160i	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.417	36.00	PC125/PC125RCD/PC120	34 Purple	2.0
									PC150	34 Purple	2.0
									PC150H	34 Purple	2.0
									PC150HD	34 Purple	2.0
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.0
									PC100	34 Purple	2.0
									PC120	31	5.0
									PC125/PC125RCD	34 Purple	2.0
									PC160i	34 Purple	2.0
									PC150	41 Orange	3.3
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.744	44.30	PC125/PC125RCD/PC120	41 Orange	3.3
									PC150	41 Orange	3.3
									PC150H	41 Orange	3.3
									PC150HD	41 Orange	3.3
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.3
									PC125PS	40.89 mm/1.610 in Black	# of Holes in Spacer: 5
									PC100	43L Red	1.3
PC125/PC125RCD	43L Red	1.3									
PC160i	41 Orange	3.3									
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.106	53.50	PC150HD	53 <sup>1</sup>	.5
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	.5
									PC160i	53 WB	C-Iq Controller
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.551	64.80	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.8
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive			Full	3.094	78.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	75	3.6
SE-***-32** (Ultra-Crimp Fitting)	2	3.75	Non-Skive			Full	3.118	79.20	PC200/PC200M/PC600/PC1000/PC1200	76 <sup>2</sup>	3.2
DGF1-40 (Dual-Grip Ferrule)	2 1/2	5.117	Dual Skive	1 - 13/32 (1.415)	4 - 19/32 (4.605)	Full	3.669	93.19	PC1000/PC1200	90 <sup>3</sup>	3.19

- 1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.
- 2: Selection requires a 125 mm long Die Set. Please check for materials before starting the job.
- 3: Use special order PC1000-90L die set

Please visit [contifluidsolutions.com](http://contifluidsolutions.com) for updated crimp specifications. Version V48.

# XCP6S, MCP6S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive			Full	1.047	26.60	PC125/PC125RCD/PC120	23 Yellow	3.6
									PC150	23 Yellow	3.6
									PC150H	23 Yellow	3.6
									PC150HD	23 Yellow	3.6
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
									PC100	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.161	29.50	PC125/PC125RCD/PC120	27 Brown	2.5
									PC150	27 Brown	2.5
									PC150H	27 Brown	2.5
									PC150HD	27 Brown	2.5
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.5
									PC100	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive			Full	1.311	33.30	PC125/PC125RCD/PC120	31 Silver	2.3
									PC150	31 Silver	2.3
									PC150H	31 Silver	2.3
									PC150HD	31 Silver	2.3
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.3
									PC100	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.40	PC125/PC125RCD/PC120	31 Silver	2.3
									PC150	34 Purple	2.4
									PC150H	34 Purple	2.4
									PC150HD	34 Purple	2.4
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	2.4
									PC100	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.764	44.80	PC120	31	5.4
									PC125/PC125RCD	34 Purple	2.4
									PC160i	34 Purple	2.4
									PC150	41 Orange	3.8
									PC150H	41 Orange	3.8
									PC150HD	41 Orange	3.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.217	56.30	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.8
									PC100	43L Red	1.8
									PC125/PC125RCD	43L Red	1.8
									PC160i	41 Orange	3.8
									PC150HD	53 <sup>1</sup>	3.3
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.3
SE-***-24** (Ultra-Crimp Fitting)	1 1/2	3.081	Non-Skive			Full	2.539	64.50	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 WB	C-Iq Controller
									PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.5
DF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.543	64.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.6
SE-***-32** (Ultra-Crimp Fitting)	2	3.75	Non-Skive			Full	3.118	79.20	PC200/PC200M/PC600/PC1000/PC1200	76 <sup>2</sup>	3.2

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

2: Selection requires a 125 mm long Die Set. Please check for materials before starting the job.

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# LCP6S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.26	Non-Skive	Full	1.047	26.60	PC125/PC125RCD/PC120	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	3.6
							PC150HD	23 Yellow	3.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	3.6
							PC100	23 Yellow	3.6
							PC160i	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.161	29.50	PC125/PC125RCD/PC120	27 Brown	2.5
							PC150	27 Brown	2.5
							PC150H	27 Brown	2.5
							PC150HD	27 Brown	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.5
							PC100	27 Brown	2.5
							PC160i	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.398	Non-Skive	Full	1.311	33.30	PC125/PC125RCD/PC120	31 Silver	2.3
							PC150	31 Silver	2.3
							PC150H	31 Silver	2.3
							PC150HD	31 Silver	2.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.3
							PC100	31 Silver	2.3
							PC160i	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.465	37.20	PC150	34 Purple	3.2
							PC150H	34 Purple	3.2
							PC150HD	34 Purple	3.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	3.2
							PC100	34 Purple	3.2
							PC120	31	6.2
							PC125/PC125RCD	34 Purple	3.2
							PC160i	34 Purple	3.2
							PC150	41 Orange	3.8
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.764	44.80	PC150H	41 Orange	3.8
							PC150HD	41 Orange	3.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.8
							PC100	43L Red	1.8
							PC125/PC125RCD	43L Red	1.8
							PC160i	41 Orange	3.8
							SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965
PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	53 Black	3.0							
PC160i	53 WB	C-lq Controller							

1: Selection requires a 110 mm long Die Set. Please check for materials before starting the job.

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# SR3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.81	Non-Skive	Full	0.685	17.40	PC125/PC125RCD/PC120	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	1.4
							PC150HD	16 Blue	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.4
							PC100	16 Blue	1.4
							PC160i	16 Blue	1.4
UCF6-06 (Uni-Crimp Ferrule)	3/8	0.847	Non-Skive	Full	0.803	20.40	PC125/PC125RCD/PC120	19 Green	1.4
							PC150	19 Green	1.4
							PC150H	19 Green	1.4
							PC150HD	19 Green	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.4
							PC100	19 Green	1.4
							PC160i	19 Green	1.4
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.996	25.30	PC125/PC125RCD/PC120	23 Yellow	2.3
							PC150	23 Yellow	2.3
							PC150H	23 Yellow	2.3
							PC150HD	23 Yellow	2.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	2.3
							PC100	23 Yellow	2.3
							PC160i	23 Yellow	2.3
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.209	30.70	PC125/PC125RCD/PC120	27 Brown	3.7
							PC150	27 Brown	3.7
							PC150H	27 Brown	3.7
							PC150HD	27 Brown	3.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	3.7
							PC100	27 Brown	3.7
							PC160i	27 Brown	3.7
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.24	Non-Skive	Full	1.358	34.50	PC150	34 Purple	.5
							PC150H	34 Purple	.5
							PC150HD	34 Purple	.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	.5
							PC100	34 Purple	.5
							PC120	31	3.5
							PC125/PC125RCD	34 Purple	.5
							PC160i	34 Purple	.5
							PC150	41 Orange	1.6
UCF6-16 (Uni-Crimp Ferrule)	1	1.464	Non-Skive	Full	1.677	42.60	PC150H	41 Orange	1.6
							PC150HD	41 Orange	1.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.6
							PC100	41 Orange	1.6
							PC125/PC125RCD	41 Orange	1.6
							PC160i	41 Orange	1.6

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HR4

Fitting Family	Hose I.D. (INCH)	Hose O.D.	Insertion Length	Skive Type	Crimp Length (INCH, tol +/- .1/32")	Crimp Diameter		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.093 - 1.123	1.24	Non-Skive	Full	1.272	32.3	PC125/PC125RCD/PC120	31 Silver	1.3
								PC150	31 Silver	1.3
								PC150H	31 Silver	1.3
								PC150HD	31 Silver	1.3
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
								PC100	31 Silver	1.3
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.123 - 1.152	1.240	Non-Skive	Full	1.291	32.8	PC125/PC125RCD/PC120	31 Silver	1.8
								PC150	31 Silver	1.8
								PC150H	31 Silver	1.8
								PC150HD	31 Silver	1.8
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.8
								PC100	31 Silver	1.8
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.152 - 1.182	1.240	Non-Skive	Full	1.311	33.3	PC125/PC125RCD/PC120	31 Silver	2.3
								PC150	31 Silver	2.3
								PC150H	31 Silver	2.3
								PC150HD	31 Silver	2.3
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	2.3
								PC100	31 Silver	2.3
UCF6-16 (Uni-Crimp Ferrule)	1	1.406 - 1.437	1.464	Non-Skive	Full	1.630	41.4	PC125/PC125RCD	41 Orange	.4
								PC120	37	4.4
								PC150	41 Orange	.4
								PC150H	41 Orange	.4
								PC150HD	41 Orange	.4
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	.4
UCF6-16 (Uni-Crimp Ferrule)	1	1.437 - 1.469	1.464	Non-Skive	Full	1.654	42.0	PC125/PC125RCD	41 Orange	1.0
								PC120	37	5
								PC150	41 Orange	1.0
								PC150H	41 Orange	1.0
								PC150HD	41 Orange	1.0
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.0
UCF6-16 (Uni-Crimp Ferrule)	1	1.469 - 1.500	1.464	Non-Skive	Full	1.673	42.5	PC125/PC125RCD	41 Orange	1.5
								PC120	37	5.5
								PC150	41 Orange	1.5
								PC150H	41 Orange	1.5
								PC150HD	41 Orange	1.5
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	1.5
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.681 - 1.713	1.615	Non-Skive	Full	1.780	45.2	PC125/PC125RCD	45 Black <sup>1</sup>	0.2
								PC150	45 Black <sup>2</sup>	0.2
								PC150H	45 Black	.2
								PC150HD	45 Black	.2
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	45 Black	0.2
								PC160i	45 Black	0.2
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.713 - 1.744	1.615	Non-Skive	Full	1.799	45.7	PC125/PC125RCD	45 Black <sup>1</sup>	0.7
								PC150	45 Black <sup>2</sup>	0.7
								PC150H	45 Black	.7
								PC150HD	45 Black	.7
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	45 Black	0.7
								PC160i	45 Black	0.7
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.744 - 1.776	1.615	Non-Skive	Full	1.827	46.4	PC125/PC125RCD	45 Black <sup>1</sup>	1.4
								PC150	45 Black <sup>2</sup>	1.4
								PC150H	45 Black	1.4
								PC150HD	45 Black	1.4
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	45 Black	1.4
								PC160i	45 Black	1.4
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.855 - 1.927	1.893	Non-Skive	Full	2.039	51.8	PC150	50 Black <sup>3</sup>	1.8
								PC150H	50 Black	1.8
								PC150HD	50 Black	1.8
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	1.8
								PC160i	50 Black	1.8
								PC150	50 Black <sup>3</sup>	2.5
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.927 - 1.969	1.893	Non-Skive	Full	2.067	52.5	PC150H	50 Black	2.5
								PC150HD	50 Black	2.5
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.5
								PC160i	50 Black	2.5
								PC150	50 Black <sup>3</sup>	3.3
								PC150H	50 Black	3.3
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.969 - 2.011	1.893	Non-Skive	Full	2.098	53.3	PC150HD	50 Black	3.3
								PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	3.3
								PC160i	50 Black	3.3
								PC150	50 Black <sup>3</sup>	3.3
								PC150H	50 Black	3.3
								PC150HD	50 Black	3.3
UCF6-32 (Uni-Crimp Ferrule)	2	2.421 - 2.463	2.404	Non-Skive	Full	2.594	65.9	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	3.9
								PC160i	62 WB	C-Iq Controller
UCF6-32 (Uni-Crimp Ferrule)	2	2.463 - 2.505	2.404	Non-Skive	Full	2.626	66.7	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	4.7
								PC160i	62 WB	C-Iq Controller
UCF6-32 (Uni-Crimp Ferrule)	2	2.505 - 2.547	2.404	Non-Skive	Full	2.654	67.4	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	5.4
								PC160i	62 WB	C-Iq Controller
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.925-2.967	2.877	Non-Skive	Full	3.091	78.5	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	78 Orange	1.4
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.967-3.009	2.877	Non-Skive	Full	3.126	79.4	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	78 Orange	2.2
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	3.009-3.052	2.877	Non-Skive	Full	3.157	80.2	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	78 Orange	.5

1: 45 Degree elbows require spacer kit #20287002.  
 2: 45 Degree elbows require spacer kit #20244965.  
 3: 45 & 90 Degree elbows require spacer kit #20244965

Please visit [contfluidsolutions.com](http://contfluidsolutions.com) for updated crimp specifications; revision V48.

## HR4 One piece fitting

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
BT_***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.228	31.20	PC125/PC125RCD/PC120	31 Silver	.2
							PC150	31 Silver	.2
							PC150H	31 Silver	.2
							PC150HD	31 Silver	.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	.2
							PC100	31 Silver	.2
							PC160i	31 Silver	.2
BT_***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.539	39.10	PC150	34	5.1
							PC150H	34	5.1
							PC150HD	34	5.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34	5.1
							PC100	34	5.1
							PC120	37	2.1
							PC125/PC125RCD	34	5.1
PC160i	34	5.1							
BT_***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.791	45.50	PC150	45 Black <sup>1</sup>	.5
							PC150H	45 Black	.5
							PC150HD	45 Black	.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	45 Black	.5
							PC125/PC125RCD	45 Black <sup>2</sup>	.5
							PC160i	45 Black	.5
BT_***-24** (Ultra-Crimp Fitting)	1 1/2	2.265	Non-Skive	Full	2.079	52.80	PC150	50 Black <sup>3</sup>	2.8
							PC150H	50 Black	2.8
							PC150HD	50 Black	2.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	2.8
							PC160i	50 Black	2.8
BT_***-32** (Ultra-Crimp Fitting)	2	2.754	Non-Skive	Full	2.571	65.30	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	3.3
							PC160i	62 WB	C-Iq Controller

1: 45 Degree elbows require spacer kit #20244965.

2: 45 Degree elbows require spacer kit #20287002.

3: 45 & 90 Degree elbows require spacer kit #20244965

Please visit [contfluidsolutions.com](http://contfluidsolutions.com) for updated crimp specifications. Version V48.

## FR4 One piece fitting

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
BT_***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.252	31.80	PC125/PC125RCD/PC120	31 Silver	.8
							PC150	31 Silver	.8
							PC150H	31 Silver	.8
							PC150HD	31 Silver	.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	.8
							PC100	31 Silver	.8
PC160i	31 Silver	.8							
BT_***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.516	38.50	PC150	34	4.5
							PC150H	34	4.5
							PC150HD	34	4.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34	4.5
							PC100	34	4.5
							PC120	37	1.5
							PC125/PC125RCD	34	4.5
PC160i	34	4.5							
BT_***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.787	45.40	PC150	45 Black <sup>1</sup>	.4
							PC150H	45 Black	.4
							PC150HD	45 Black	.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	45 Black	.4
							PC125/PC125RCD	45 Black <sup>2</sup>	.4
PC160i	45 Black	.4							
BT_***-24** (Ultra-Crimp Fitting)	1 1/2	2.265	Non-Skive	Full	2.035	51.70	PC150	50 Black <sup>3</sup>	1.7
							PC150H	50 Black	1.7
							PC150HD	50 Black	1.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	50 Black	1.7
							PC160i	50 Black	1.7
BT_***-32** (Ultra-Crimp Fitting)	2	2.754	Non-Skive	Full	2.539	64.50	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	2.5
							PC160i	62 WB	C-Iq Controller

1: 45 Degree elbows require spacer kit #20244965.

2: 45 Degree elbows require spacer kit #20287002.

3: 45 & 90 Degree elbows require spacer kit #20244965

Please visit [contfluidsolutions.com](http://contfluidsolutions.com) for updated crimp specifications.

Version V48.

**SR5**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.50	PC125/PC125RCD/PC120	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	1.5
							PC150HD	14 Red	1.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	14 Red	1.5
							PC100	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.81	Non-Skive	Full	0.685	17.40	PC125/PC125RCD/PC120	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	1.4
							PC150HD	16 Blue	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.4
							PC100	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.819	20.80	PC125/PC125RCD/PC120	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	1.8
							PC150HD	19 Green	1.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.8
							PC100	19 Green	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.787	20.00	PC125/PC125RCD/PC120	19 Green	1.0
							PC150	19 Green	1.0
							PC150H	19 Green	1.0
							PC150HD	19 Green	1.0
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.0
							PC100	19 Green	1.0
UCF6-06/UC-07Stem (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.791	20.10	PC125/PC125RCD/PC120	19 Green <sup>1</sup>	1.1
							PC150	19 Green <sup>1</sup>	1.1
							PC150H	19 Green <sup>1</sup>	1.1
							PC150HD	19 Green <sup>1</sup>	1.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green <sup>1</sup>	1.1
							PC100	19 Green <sup>1</sup>	1.1
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.980	24.90	PC125/PC125RCD/PC120	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	1.9
							PC150HD	23 Yellow	1.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.9
							PC100	23 Yellow	1.9
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.185	30.10	PC125/PC125RCD/PC120	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	3.1
							PC150HD	27 Brown	3.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	3.1
							PC100	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.24	Non-Skive	Full	1.370	34.80	PC150	34 Purple	.8
							PC150H	34 Purple	.8
							PC150HD	34 Purple	.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	.8
							PC100	34 Purple	.8
							PC120	31	3.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.10	PC150	41 Orange	3.1
							PC150H	41 Orange	3.1
							PC150HD	41 Orange	3.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
							PC100	43L Red	1.1
							PC120	37	7.1
PC125/PC125RCD	41 Orange	3.1							
PC125/PC125RCD	43L Red	1.1							
PC160i	41 Orange	3.1							

1: Selection requires a UCF6-06 ferrule and new released UC-07 13/32" stem from Conti. Please check for materials before starting the job.

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**DR5**

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.50	PC125/PC125RCD/PC120	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	1.5
							PC150HD	14 Red	1.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	14 Red	1.5
							PC100	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.81	Non-Skive	Full	0.685	17.40	PC125/PC125RCD/PC120	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	1.4
							PC150HD	16 Blue	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.4
							PC100	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.799	20.30	PC125/PC125RCD/PC120	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19 Green	1.3
							PC150HD	19 Green	1.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.3
							PC100	19 Green	1.3
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.776	19.70	PC125/PC125RCD/PC120	19 Green	.7
							PC150	19 Green	.7
							PC150H	19 Green	.7
							PC150HD	19 Green	.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	.7
							PC100	19 Green	.7
UCF6-06/UC-07Stem (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.791	20.10	PC125/PC125RCD/PC120	19 Green <sup>1</sup>	1.1
							PC150	19 Green <sup>1</sup>	1.1
							PC150H	19 Green <sup>1</sup>	1.1
							PC150HD	19 Green <sup>1</sup>	1.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green <sup>1</sup>	1.1
							PC100	19 Green <sup>1</sup>	1.1
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.969	24.60	PC125/PC125RCD/PC120	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	1.6
							PC150HD	23 Yellow	1.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	1.6
							PC100	23 Yellow	1.6
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.185	30.10	PC125/PC125RCD/PC120	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	3.1
							PC150HD	27 Brown	3.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	3.1
							PC100	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.24	Non-Skive	Full	1.370	34.80	PC150	34 Purple	.8
							PC150H	34 Purple	.8
							PC150HD	34 Purple	.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	34 Purple	.8
							PC100	34 Purple	.8
							PC120	31	3.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.10	PC125/PC125RCD	34 Purple	.8
							PC160i	34 Purple	.8
							PC150	41 Orange	3.1
							PC150H	41 Orange	3.1
							PC150HD	41 Orange	3.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	3.1
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1.651	Non-Skive	Full	1.854	47.10	PC100	43L Red	1.1
							PC120	37	7.1
							PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC160i	41 Orange	3.1
							PC150	45 Black <sup>2</sup>	2.1
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2.22	Non-Skive	Full	2.457	62.40	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	45 Black <sup>3</sup>	2.1
							PC125/PC125RCD	45 Black <sup>3</sup>	2.1
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	62 White	.4
							PC160i	62 WB	C-lq Controller

1: Selection requires a UCF6-06 ferrule and new released UC-07 13/32" stem from Conti. Please check for materials before starting the job.  
 2: 45 Degree elbows require spacer kit #20244965.  
 3: 45 Degree elbows require spacer kit #20287002.

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# SR6, HR6

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF2-03 (Uni-Crimp Ferrule)	3/16	0.79	Non-Skive	Full	0.638	16.20	PC125/PC125RCD/PC120	16 Blue	.2
							PC150	16 Blue	.2
							PC150H	16 Blue	.2
							PC150HD	16 Blue	.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.2
							PC100	16 Blue	.2
							PC160i	16 Blue	.2
UCF2-04 (Uni-Crimp Ferrule)	1/4	0.868	Non-Skive	Full	0.717	18.20	PC125/PC125RCD/PC120	16 Blue	2.2
							PC150	16 Blue	2.2
							PC150H	16 Blue	2.2
							PC150HD	16 Blue	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	2.2
							PC100	16 Blue	2.2
							PC160i	16 Blue	2.2
UCF2-05 (Uni-Crimp Ferrule)	5/16	0.871	Non-Skive	Full	0.744	18.90	PC125/PC125RCD/PC120	16 Blue	2.9
							PC150	16 Blue	2.9
							PC150H	16 Blue	2.9
							PC150HD	16 Blue	2.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	2.9
							PC100	16 Blue	2.9
							PC160i	16 Blue	2.9
UCF2-06 (Uni-Crimp Ferrule)	3/8	0.948	Non-Skive	Full	0.846	21.50	PC125/PC125RCD/PC120	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	2.5
							PC150HD	19 Green	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5
							PC100	19 Green	2.5
							PC160i	19 Green	2.5
UCF2-08 (Uni-Crimp Ferrule)	1/2	1.166	Non-Skive	Full	1.016	25.80	PC125/PC125RCD/PC120	23 Yellow	2.8
							PC150	23 Yellow	2.8
							PC150H	23 Yellow	2.8
							PC150HD	23 Yellow	2.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	2.8
							PC100	23 Yellow	2.8
							PC160i	23 Yellow	2.8
UCF2-10 (Uni-Crimp Ferrule)	5/8	1.266	Non-Skive	Full	1.142	29.00	PC125/PC125RCD/PC120	27 Brown	2.0
							PC150	27 Brown	2.0
							PC150H	27 Brown	2.0
							PC150HD	27 Brown	2.0
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	27 Brown	2.0
							PC100	27 Brown	2.0
							PC160i	27 Brown	2.0
UCF2-12 (Uni-Crimp Ferrule)	3/4	1.414	Non-Skive	Full	1.280	32.50	PC125/PC125RCD/PC120	31 Silver	1.5
							PC150	31 Silver	1.5
							PC150H	31 Silver	1.5
							PC150HD	31 Silver	1.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.5
							PC100	31 Silver	1.5
							PC160i	31 Silver	1.5

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# SGUN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
GG-***-03** (Ultra-Crimp Fitting)	3/16	0.75	Non-Skive	11/16 (0.688)	0.480	12.20	PC150	12 Black	.2
							PC150H	12 Black	.2
							PC150HD	12 Black	.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	12 Black	.2
							PC100	12 Black	.2
							PC125/PC125RCD	12 Black	.2
							PC160i	12 Black	.2

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SHJ~

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-NPM-0402** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD/PC120	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	1.7
							PC150HD	16 Blue	1.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
							PC100	16 Blue	1.7
							PC160i	16 Blue	1.7
B2-***-NPM-0404** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD/PC120	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	1.7
							PC150HD	16 Blue	1.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
							PC100	16 Blue	1.7
							PC160i	16 Blue	1.7
B2-***-NPM-0406** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD/PC120	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	1.7
							PC150HD	16 Blue	1.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
							PC100	16 Blue	1.7
							PC160i	16 Blue	1.7
B2-***-NPM-0408** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.70	PC125/PC125RCD/PC120	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	1.7
							PC150HD	16 Blue	1.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.7
							PC100	16 Blue	1.7
							PC160i	16 Blue	1.7
B2-***-NPM-0604** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC125/PC125RCD/PC120	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	2.5
							PC150HD	19 Green	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5
							PC100	19 Green	2.5
							PC160i	19 Green	2.5
B2-***-NPM-0606** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC125/PC125RCD/PC120	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	2.5
							PC150HD	19 Green	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5
							PC100	19 Green	2.5
							PC160i	19 Green	2.5
B2-***-NPM-0608** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.50	PC125/PC125RCD/PC120	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	2.5
							PC150HD	19 Green	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.5
							PC100	19 Green	2.5
							PC160i	19 Green	2.5

~ Please note that the fittings shown in this table are the ONLY thread styles approved for 10,000 PSI Jack Hose applications.

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# SFS

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, to I +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.579	14.70	PC150	14 RED	.7
							PC150H	14 RED	.7
							PC150HD	14 RED	.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	14 RED	.7
							PC100	14 RED	.7
							PC125/PC125RCD	14 RED	.7
							PC160i	14 RED	.7
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.90	PC125/PC125RCD/PC120	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	.9
							PC150HD	16 Blue	.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	.9
							PC100	16 Blue	.9
							PC160i	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.60	PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.6
							PC100	19 Green	1.6
							PC160i	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.921	23.40	PC125/PC125RCD/PC120	23 Yellow	.4
							PC150	23 Yellow	.4
							PC150H	23 Yellow	.4
							PC150HD	23 Yellow	.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	.4
							PC100	23 Yellow	.4
							PC160i	23 Yellow	.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.30	PC125/PC125RCD/PC120	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	1.3
							PC150HD	31 Silver	1.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	1.3
							PC100	31 Silver	1.3
							PC160i	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.20	PC150	41 Orange	2.2
							PC150H	41 Orange	2.2
							PC150HD	41 Orange	2.2
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	41 Orange	2.2
							PC100	43L Red	.2
							PC120	37	6.2
							PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC160i	41 Orange	2.2

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# NSFX

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SF-***-06** (Ultra-Crimp Fitting)	3/8	1.25	Non-Skive	1- 1/16	0.839	21.30	PC125/PC125RCD/PC120	19 Green	2.3
							PC150	19 Green	2.3
							PC150H	19 Green	2.3
							PC150HD	19 Green	2.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	2.3
							PC100	19 Green	2.3
SF-***-08** (Ultra-Crimp Fitting)	1/2	1.25	Non-Skive	1- 1/16	1.012	25.70	PC125/PC125RCD/PC120	23 Yellow	2.7
							PC150	23 Yellow	2.7
							PC150H	23 Yellow	2.7
							PC150HD	23 Yellow	2.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	2.7
							PC100	23 Yellow	2.7
							PC160i	23 Yellow	2.7

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# SR14A

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF9-03 (Uni-Crimp Ferrule)	3/16	0.833	Non-Skive	Full	0.429	10.90	PC150	8.5 Black	2.4
							PC150H	8.5 Black	2.4
							PC150HD	8.5 Black	2.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	8.5 Black	2.4
							PC100	8.5 Black	2.4
							PC125/PC125RCD	8.5 Black	2.4
UCF9-04 (Uni-Crimp Ferrule)	1/4	0.975	Non-Skive	Full	0.504	12.80	PC160i	8.5 Black	2.4
							PC150	12 Black	0.8
							PC150H	12 Black	.8
							PC150HD	12 Black	.8
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	12 Black	0.8
							PC100	12 Black	.8
UCF9-05 (Uni-Crimp Ferrule)	5/16	1.009	Non-Skive	Full	0.579	14.70	PC125/PC125RCD	12 Black	0.8
							PC150	14 Red	.7
							PC150H	14 Red	.7
							PC150HD	14 Red	.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	14 Red	.7
							PC100	14 Red	.7
UCF9-06 (Uni-Crimp Ferrule)	3/8	1.046	Non-Skive	Full	0.681	17.30	PC125/PC125RCD	14 Red	.7
							PC150	16 Blue	1.3
							PC150H	16 Blue	1.3
							PC150HD	16 Blue	1.3
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	16 Blue	1.3
							PC100	16 Blue	1.3
UCF9-08 (Uni-Crimp Ferrule)	1/2	1.139	Non-Skive	Full	0.811	20.60	PC160i	16 Blue	1.3
							PC125/PC125RCD/PC120	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	1.6
							PC150HD	19 Green	1.6
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	19 Green	1.6
UCF9-10 (Uni-Crimp Ferrule)	5/8	1.207	Non-Skive	Full	0.941	23.90	PC100	19 Green	1.6
							PC160i	23 Yellow	.9
							PC125/PC125RCD/PC120	23 Yellow	.9
							PC150	23 Yellow	.9
							PC150H	23 Yellow	.9
							PC150HD	23 Yellow	.9
UCF9-12 (Uni-Crimp Ferrule)	3/4	1.355	Non-Skive	Full	1.075	27.30	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	23 Yellow	.9
							PC100	27 Brown	.3
							PC160i	27 Brown	.3
							PC125/PC125RCD/PC120	27 Brown	.3
							PC150	27 Brown	.3
							PC150H	27 Brown	.3
UCF9-16 (Uni-Crimp Ferrule)	1	1.566	Non-Skive	Full	1.339	34.00	PC150HD	27 Brown	.3
							PC150	31 Silver	3.0
							PC150H	31 Silver	3.0
							PC150HD	31 Silver	3.0
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	31 Silver	3.0
							PC100	31 Silver	3.0
	PC160i	31 Silver	3.0						

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## AC G4826, G4867

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
AC-***-06** (Ultra-Crimp Fitting)	5/16	1.295	non-skive		0.650	16.51	PC150	PC150-AC06, 14 mm <sup>1</sup>	2.5
							PC150H	PC150H-AC06, 14 mm <sup>1</sup>	2.5
							PC150HD	PC150H-AC06, 14 mm <sup>1</sup>	2.5
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-AC06, 14 mm <sup>1</sup>	2.5
							PC100	PC125-AC06, 14 mm <sup>1</sup>	2.5
							PC125/PC125RCD	PC125-AC06, 14 mm <sup>1</sup>	2.5
AC-***-08** (Ultra-Crimp Fitting)	13/32	1.267	non-skive		0.785	19.94	PC150	PC150-AC08, 18.49 mm <sup>1</sup>	1.4
							PC150H	PC150H-AC08, 18.49 mm <sup>1</sup>	1.4
							PC150HD	PC150H-AC08, 18.49 mm <sup>1</sup>	1.4
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-AC08, 18.49 mm <sup>1</sup>	1.4
							PC100	PC125-AC08, 18.49 mm <sup>1</sup>	1.4
							PC125/PC125RCD	PC125-AC08, 18.49 mm <sup>1</sup>	1.4
AC-***-10** (Ultra-Crimp Fitting)	1/2	1.267	non-skive		0.880	22.35	PC150	PC150-AC12, 22.35 mm <sup>1</sup>	0
							PC150H	PC150H-AC12, 22.35 mm <sup>1</sup>	0
							PC150HD	PC150H-AC12, 22.35 mm <sup>1</sup>	0
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-AC12, 22.35 mm <sup>1</sup>	0
							PC100	PC125-AC12, 22.35 mm <sup>1</sup>	0
							PC125/PC125RCD	PC125-AC12, 22.35 mm <sup>1</sup>	0
AC-***-12** (Ultra-Crimp Fitting)	5/8	1.267	non-skive		1.025	26.04	PC150	PC150-AC12, 22.35 mm <sup>1</sup>	3.7
							PC150H	PC150H-AC12, 22.35 mm <sup>1</sup>	3.7
							PC150HD	PC150H-AC12, 22.35 mm <sup>1</sup>	3.7
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-AC12, 22.35 mm <sup>1</sup>	3.7
							PC100	PC125-AC12, 22.35 mm <sup>1</sup>	3.7
							PC125/PC125RCD	PC125-AC12, 22.35 mm <sup>1</sup>	3.7
AC-***-14** (Ultra-Crimp Fitting)	3/4	1.267	non-skive		1.035	26.29	PC150	PC150-AC12, 22.35 mm <sup>1</sup>	3.9
							PC150H	PC150H-AC12, 22.35 mm <sup>1</sup>	3.9
							PC150HD	PC150H-AC12, 22.35 mm <sup>1</sup>	3.9
							PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-AC12, 22.35 mm <sup>1</sup>	3.9
							PC100	PC125-AC12, 22.35 mm <sup>1</sup>	3.9
							PC125/PC125RCD	PC125-AC12, 22.35 mm <sup>1</sup>	3.9

1: Custom Profile Double Bubble. Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-59

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## BOP5000 With Rubber Sleeve

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
<b>UCF3-06</b> (Uni-Crimp Ferrule)	3/8	0.948	External Skive		29/32 (0.895)	Full	0.850	21.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-19BOP	2.6
<b>UCF3-08</b> (Uni-Crimp Ferrule)	1/2	1.166	External Skive		1 - 3/32 (1.1)	Full	1.028	26.10	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-23BOP	3.1
<b>UCF3-12</b> (Uni-Crimp Ferrule)	3/4	1.422	External Skive		1 - 5/16 (1.299)	Full	1.323	33.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-31BOP	2.6
<b>DGF1-16</b> (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.657	42.10	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-41BOP	1.1
<b>DGF1-20</b> (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.849)	2 - 29/32 (2.913)	Full	2.012	51.10	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-50BOP-5K	1.1
<b>DGF2-24</b> (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.60	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	PC200-62 White	1.6
<b>DGF2-32</b> (Dual-Grip Ferrule)	2	3.6	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.00	PC200/PC200M/PC600/PC1000/PC1200	PC200-78 Orange	3.0

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## Prospector Hot Oiler

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
<b>B2SC-***_24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.295	58.30	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	56	2.3
<b>S4/B2-***_24**</b> (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.366	60.10	PC200/PC200M/PC400/PC440/PC600/PC1000/PC1200	59	1.1

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